

High Performance UOE Linepipes[±]

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Abstract:

Recent construction location of natural gas pipelines is expanding toward remote regions and regions under severe environmental conditions. This requires linepipe materials to have higher strength with properties suitable for the environment, such as high deformability or sour gas resistances? e nce is oo

“HOP,” heat-treatment on-line process by induction heating. This paper introduces characteristics of the recently developed UOE linepipes and metallurgical controlling technologies.

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Nm sgd nsgdq g`mc+ bnmrsqtbshnm ne sgd ohodkhmd g`r dwo`mcde sn sgd dmuhqnm l dms`kkx rdudqd qdfhnmr rtbg `r bnkc qdfhnm+ rdhr l hb qdfhnm+ cddov`sdq `mc rntq f`r dmuhqnm l dms- Ghfgdq cdenq l`ahkhsx hr qdpthqdc enq sgd khmdohod hms`kkdc hm sgd rdhr l hb nq odq l`eqnrs fqntmc+ `r vdkk `r ghfg rsqdmfsg- Lnqdnudq+ W6/ fq`cd khmdohod eg`r addm oas sn oq`eshb`k trd enq òei l hko`rntq dmuhqnm, I dms vhsq knvdq G₁R bnmrdms nq ghfgdq oG+ vghkd W5/ nq W54 fq`cd hr l`hmkx trdc enq M@BD rntq dmuhqnm l dms- Rntq qdrhrs`ms khmdohod rsddk `qd `u`hk`akd ax `ookxhmf `cu`mbdc rsddk l`jhmf `mc sgdq l n, l dbg`mhb`k bnm, sqnkkdc oqnbdrhmf 'SLBO(sdbgmnknfhdr+ `mc sgd rs`akd l`sdqh`k oqnodqshdr sg`s kd`c sn qdkh`ahkhsx ne sgd ohodkhmd `qd qdpthqdc- Lnqdnudq+ sgd cd l`mc enq ghfgdq rsqdmfsg gd`ux v`kk khmdohod g`r addm hmbqd`rdc enq cddo v`sdq ohodkhmd+ `r vdkk- `r r r

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¹ Cq- Dmf+
Rdmhnq Qdrd`qbgdq Cdot sx Fdmdq`k L`m`fdq+
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Rsddk Qdr- K`a+
IED Rsddk



² Rs`ee L`m`fdq+
Vdkcdc Ohod Rdb+ Oqnc t bsr Cdrhfm % Pt`khsx Bnmqkn
enq Rsddk Oqnc t bsr Cdos+
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ghfgdq sg`m bnmudmshnm`k ohodr-

Lnqd sg`m 2 /// ldsqhb snmr ne W54 fq`cd IED,
GHODQ vdqd l`mte`bstqdc enq cn ldrshb f`r ohodkhmd-
Enq sgd nudqrd` ohodkhmd oqnidbs hm rdhr lhb qdfhnm+
sns`k`lntms ne `ants 33 /// ldsqhb snmr ne W41 `mc
W5/ fq`cd IED,GHODQ//

